

LONGLEAF MACHINING CAPABILITIES LIST

CNC MACH	MFG	MODEL	X TRAVEL	Y TRAVEL	Z TRAVEL	4th AXIS	5th AXIS	MACHINE #	SERIAL #	PHOTO	NOTES
	HAAS	VF3SS	40	20	25	FULL		H-1	1082746	PHOTO	
	HAAS	VF3SS	40	20	25	FULL		H-2	1068223	PHOTO	
	OKUMA	M560-V	40	20	25			OK-6	201632	PHOTO	
	OKUMA	M560-V	40	20	25			OK-7	182003	PHOTO	
	OKUMA	MB4000H	21	21	21	FULL		OK-9	175151	PHOTO	HORIZONTAL/PALLET CHANGE
	OKUMA	MB4000H	21	21	21	FULL		OK-10	174945	PHOTO	HORIZONTAL/PALLET CHANGE
	OKK	HMC500	30	30	31	FULL		OK-5	235	PHOTO	HORIZONTAL/PALLET CHANGE
	HAAS	EC400	20	20	20	1 DEGREE		H-8	2051906	PHOTO	HORIZONTAL/PALLET CHANGE

CNC TURNING	MFG	MODEL	MAX DIA	MAX LENGTH	C AXIS	LIVE TOOLS	Y AXIS	MACHINE #	SERIAL #	PHOTO	NOTES	
	OKUMA	L300MYW	20.5	17.7	FULL	YES		OK-11	MYW118	PHOTO	SUB SPINDLE	
	OKUMA	LU3000EX-M	14	39	FULL	YES		OK-15	175660	PHOTO	TWIN TURRET	
	OKUMA	LB3000EXII-MY	14	39	FULL	YES	+/-2	OK-16	167640	PHOTO		
	OKUMA	LU45II M2SC3000	33	120	FULL	YES		OK-17	177256	PHOTO	TWIN TURRET	
	OKUMA	VTM-2000-YB	78.74	55.12	FULL	YES		OK-18	177237	PHOTO	FULL 5 AXIS MILL: 63"x63"x55"	
	HAAS	ST30SSY	14.25	23	FULL	YES	+/-2	H-13	3092033	PHOTO		
	HAAS	SL30T	14.25	30	FULL	YES		H-14	3074454	PHOTO	ATTACHED JIB CRANE	

QUALITY	MFG	MODEL	X TRAVEL	Y TRAVEL	Z TRAVEL						NOTES
	ZEISS	CONTURA G2	39	62	23			Z-27	201212503596	PHOTO	CMM - VAST XT ACTIVE SCAN PROBE
	ZEISS	CONTURA	27	39	23			Z-28	731803531813	PHOTO	CMM - VAST XT ACTIVE SCAN PROBE

NOTE: ALL DIMENSIONS ARE IN INCHES.